

wylerCLINO Frame 60° 160 mm

Features

Alignment and measurement of horizontal and vertical machine parts

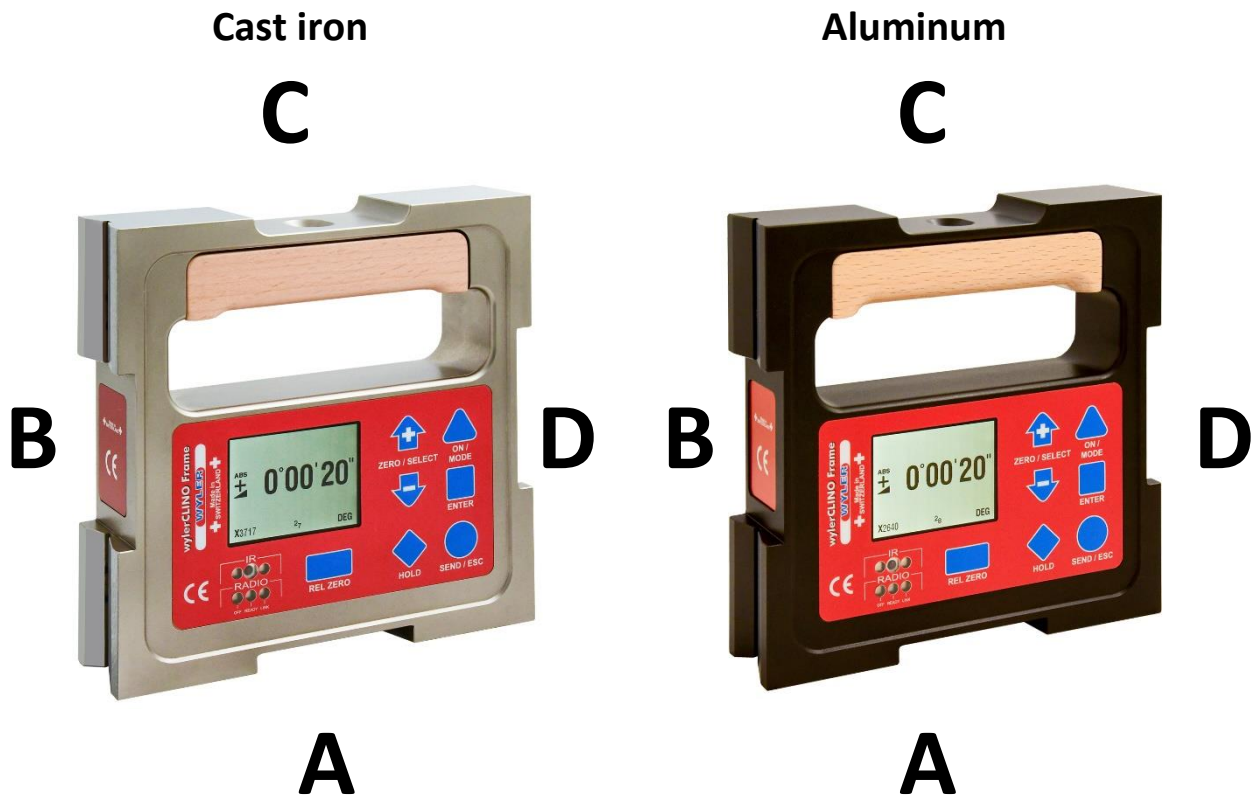
The wylerCLINO Frame 60° can be used in the way as all the measuring instruments from the BlueSYSTEM product range.

Squareness-measurement

The wylerCLINO Frame 60° offers a solid housing, which improves the stability of vertical measurements.

Comparison of vertical guideways facing opposite to each other

The comparison of a left and a right vertical guideway is possible with the wylerCLINO Frame 60°



Definition of naming the 4 bases in the further context:

Starting with A at the main reference, the horizontal bottom base.
The other bases are named B, C and D in clockwise direction.

Measuring faces: xF → flat
xP → prismatic
→e.g. AF → horizontal flat measuring face

WYLER AG, Im Hölderli 13 CH-8405 Winterthur	Datasheet wylerCLINO Frame 60° 160 mm	949-DB-0016
		Revision: 6.0
		Page 3 of 5

Specification	
Sensitivity	5 arcsec
Range	± 60°
Limits of error within 12 months * T _A = 20°C (WYLER specification)	≤ 15 arcsec + 0.027% M _w
Temperature error / °C (∅ 10 °C) (WYLER specification)	< 0.03% M _w
Response time	< 5 sec

M_w = measured value

* typical value

Unit	Decimals	Value in Display	Unit in Display
mm per m	2	xxxx.xx	mm/m
Inch per 10 Inch	4	xx.xxxx	"/10"
Inch per 12 Inch	4	xx.xxxx	"/12"
milli radian	2	xxxx.xx	mRad
mm per relative base	2	xxx.xx	mm/REL
Inch per relative base	4	xx.xxxx	"/REL
artillery per mill	2	xxx.xx	A‰
per mill	2	xxx.xx	‰
percent	3	xxx.xxx	%
degree	3	xxx.xxx°	DEG
degree + arc minutes		xx°xx'	DEG
degree + arc minutes + arc seconds		xx°xx'xx"	DEG
arc minutes + arc seconds		xxx'xx"	DEG
arc seconds		xxxxxx"	DEG
centesimal degree	3	xxx.xxx	GON
slope		1/xxxx	SLOPE

WYLER AG, Im Holderli 13 CH-8405 Winterthur	Datasheet wylerCLINO Frame 60° 160 mm	949-DB-0016 Revision: 6.0 Page 4 of 5
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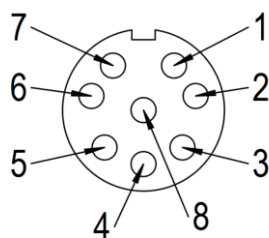
Electrical Characteristic	
External power supply	24 V DC / 5 V DC
Current consumption	220 mA @ 5 V DC
Batteries	2x 1.5 V batteries, size C 2x 1.2 V rechargeable batteries, size C
Rechargeable batteries charging in device	Not supported

RS485 / RS232	
Value update rate	max. 3 values per second
Temperature reading	not supported
Interfaces	wylerCONNECT, WYLER universal cable
Connectivity	wylerEXPLORER: v2.0.5.0 or higher wylerSPEC: v2.0.5.0 or higher wylerINSERT: v2.0.4.0 or higher wylerDYNAM: v2.0.0.0 or higher wylerCHART: v2.0.0.0 or higher
Digital output	RS232 / RS485, asynchronous, 7 DataBits, 2 StopBits, no parity, 9600 bps

Bluetooth	
Value update rate	max. 3 values per second
Interfaces	wylerCONNECT
Connectivity	wylerEXPLORER: v2.0.5.0 or higher wylerSPEC: v2.0.5.0 or higher wylerINSERT: v2.0.4.0 or higher wylerDYNAM: v2.0.0.0 or higher wylerCHART: v2.0.0.0 or higher APP wylerUNIVERSAL for Android ONLY
Range	ca. 10 meter

WYLER AG, Im Holderli 13 CH-8405 Winterthur	Datasheet wylerCLINO Frame 60° 160 mm	949-DB-0016
		Revision: 6.0
		Page 5 of 5

Pinout Port



Pin	Name	Description
1	+24 V	+ 24 V DC power
2	GND	Ground
3	+ 5 V	+5 V DC power
4	RTA / TX	WYLER RS485 channel A or RS232 transmit line
5	RTB	WYLER RS485 channel B
6	RX	RS232 receive line
7	RTS	RS232 request to send
8		Not used

Please Note:

To lock the connectors, the threaded ring is tightened until it is 'finger-tight' (approx. 50 Ncm).